



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW0705G00131-3G-13
Job Sheet 184572



Part No: RBW0705G00131-3G-13

Job Qty: 6 ea

Part Name: Emblem



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/12/18

Job Tracking No:

Due Date: 10/23/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG RBW0705G00131-3G Rev. 6 IPP Rev. 3 18.10.04 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		10/23/18	0.00	0.00	Purchasing		OCT 26 2018
110	Packaging	6 pcs		10/23/18	0.00	0.00	Packaging2		OCT 26 2018
120	QC	6 pcs		10/23/18	0.00	0.00	QC6		9-89
130	Packaging	6 pcs		10/23/18	0.00	0.00	Packaging3-1		21 9-89
140	QC21-SA	6 Ea		10/23/18	0.00	0.00	QC21		OCT 30 2018

Part Op Descriptions: 100 - 1-Issue P/O to Studio Letterage; P/O 04/331 2-Fabricate as per DWG. using black cut vinyl.

exp. 2019-10-17 Sid x6

OCT 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW0705G00131-3G-13P	Emblem	6 Ea (1 ea)	100-Purchasing	5121985

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW0705G00131-3G-13P	6	0	0

Part Specifications

Specifications could not be found.

Plex 10/12/18 8:50 AM dart.lavoie.chantal



Container No: S121986



Part: RBW0705G00131-3G-13

Job No: 184572

Serial No/Batch: S121986

Revision: 6

Inspector:

Exp Date:

Instructions:

Date: 10/26/18

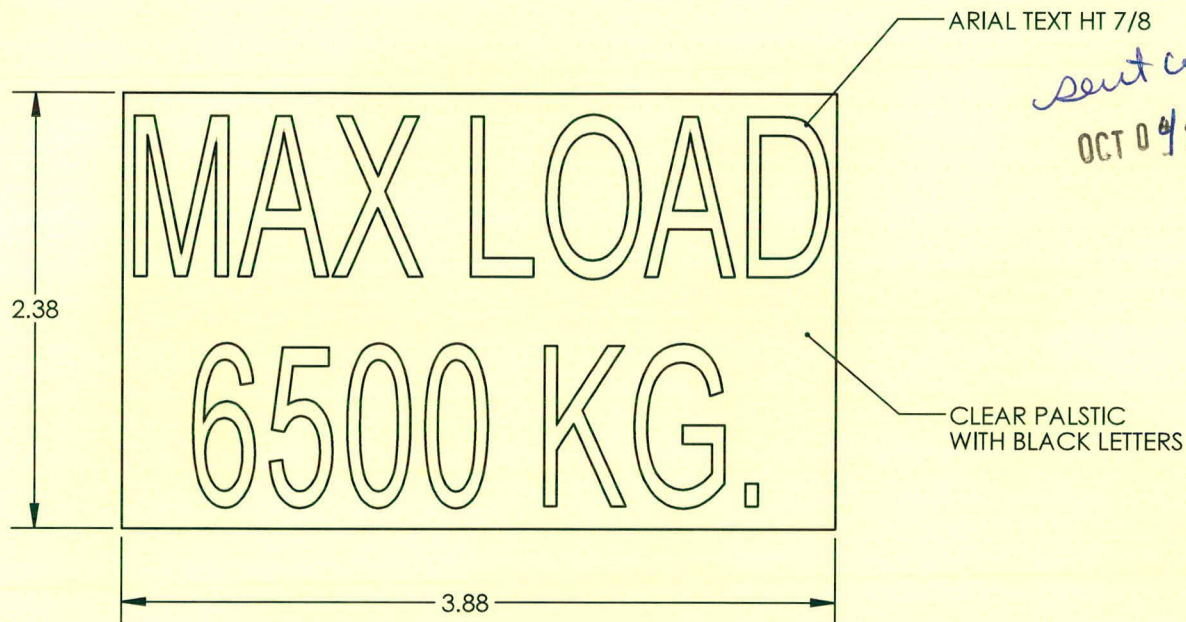
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3A		-13 CH'D LETTER SIZE WAS 1/2 IS 1.	2/26/2013	BIM	RW
5	15-0301	-13 ADDED DRAWING.	9/15/2015	RJC	JAG
6	17-0039	-13 CH'D TOLERANCES WAS ± 0.05 IS ± 0.10 , WAS ± 0.1 IS ± 0.3 .	2/10/2017	DPD	JAG

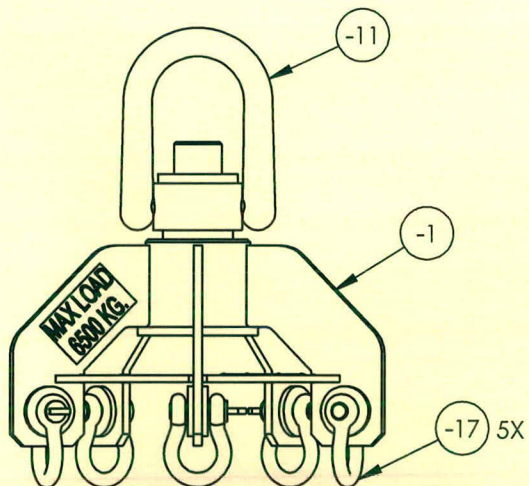
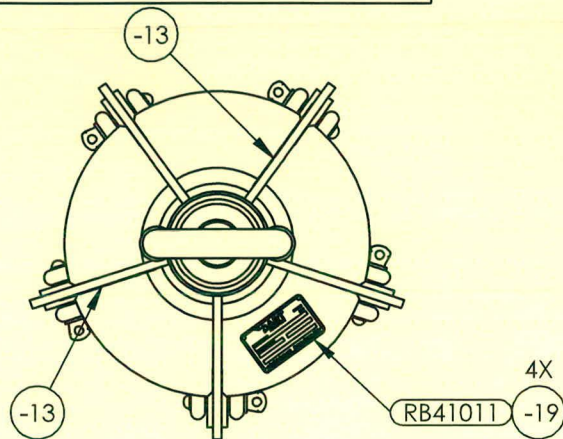


sent out quote
OCT 04 2018
Stude'o

(-13)
 EMBLEM

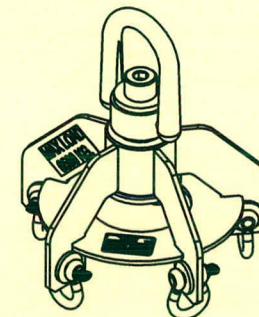
DART AEROSPACE	
TITLE AC & MR LIFTING SLING	
DWG NO. RBW0705G00131-3G-13	REV 6
MAT'L CLEAR PLASTIC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT	.XXX $\pm$.010 FRACTIONS $\pm$ 1/8
FINISH	.XX $\pm$.03 ANGLES $\pm$ 1°
SPEC	.X $\pm$.1 SURFACES = 125/
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: SM 02/10/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 02/13/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 05/09/2017	USED ON MODEL
APPROVED: JAG 05/09/2017	AGUSTA AW139
SCALE 1:1	DATE 8/31/2015 SHEET 7 OF 8

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(RB41011)

DART PLACARD



NOTES:

1. WEIGHT TEST TO 21,000 LBS.
2. RBW0705G00131-3G REPLACES AGUSTA T/N 3G0705G00131.
3. TORQUE HOIST RING TO RECOMMENDED TORQUE SHOWN ON THE RING.

		TITLE	
		AC & MR LIFTING SLING	
DWG NO.		REV	
RBW0705G00131-3G		6	
MAT'L		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT FINISH		.XXX ± .005 FRACTIONS ± 1/8	
SPEC		.XX ± .01 ANGLES ± 5°	
DRAWN BY: PERRITT		.X ± .1 SURFACES = 125/✓	
CHECKED: SM 02/10/2017		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
OPPS APPR: AA 02/13/2017		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
QA APPR: JL 05/09/2017		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
APPROVED: JAG 05/09/2017		USED ON MODEL	
SCALE 1:8		AW139	
DATE 4/1/2009		SHEET 1 OF 8	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	WELDMENT			2
	1		-3		CENTER PIN	A514 CR		3
	1		-5		RING	A514 CR		4
	5		-7		ARM	A514 CR		5
	10		-9		SPACER	A514 CR		6
		B/O	-11	1	HOIST RING	FORGED ALLOY STEEL	15,000 lbs. MCMASTER-CARR #2994T81	7
		B/O	-13	2	EMBLEM	CLEAR PLASTIC	2-3/8 X 3-7/8 (SIGNS NOW)	1
		B/O	-17	5	ANCHOR SHACKLE W/SCREW PIN	GALV. STEEL	Ø3/4 PIN 3-1/2 TON (MCMASTER-CARR #3558T51)	1
		B/O	-19	4	#2 DRIVE SCREW	COATED STEEL	#2 X 1/4 (MCMASTER-CARR #90081A077)	1
		B/O		1	DART PLACARD	ALUMINUM	RB41011	1
	ASSY -1							

REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
A		-5 CH'D ENGRAVE NOTE.	5/27/2009	RJC
B		CH'D T/N FROM RBW0705G00131 TO RBW0705G00131-3G.	4/14/2010	RJC
1		-3 & -5 SEPARATED WELDING & ASSEMBLY DWGS. -3 REDESIGNED TOOL CENTER PIN WAS Ø5.50 X 10.06 WITH A SHACKLE HOLE NOW ITS Ø5.25 X 4.20 WITH AN EYEBOLT HOLE, ADDED EYE BOLT AND DWG. -7 ARM WAS .38 X 6.14 X 9.88 IS .38 X 6.24 X 8.75.	10/29/2010	WP
2		DELETED -11 THRU -15, -21, -23 & -27 REPLACED WITH HOIST RING -11. -3 CH'D DEPTH OF BORE FROM 2.95 TO 1.57 & THREADED HOLE 1-1/4-7 UNC.	12/8/2010	RJC
3		-1 DELETED ENGRAVE NOTE. -3 ADDED .12 X 45° CHAMFER.	8/29/2011	RJC
3A		-13 CH'D LETTER SIZE WAS 1/2 IS 1.	2/26/2013	BIM
3B		ADDED FIRST ARTICLEWEIGHT TEST SHEET.	10/31/2013	RJC
4		UPDATED TITLEBLOCKS TO DART. -7 CH'D DIM WAS .323 - .313 IS (.313) S.F. -5.	6/17/2014	DJN
5	15-0301	-3, -5, -7 CH'D MATERIAL CALLOUT WAS 1018 IS 1018/1020. -5 ADDED .20 X 45° CHAMFER AND 10X R.02. -7 ADDED .12 X 45° CHAMFER. -13 ADDED DRAWING.	9/15/2015	RJC
6	17-0039	-1 CH'D WELD NOTE WAS 5X FILLET NEAR SIDE, FAR SIDE, ALL AROUND IS 5X FILLET NEAR SIDE, FAR SIDE. CH'D FINISH WAS POWDER COAT RED WAGON FORREST #T-3370 S9 IS POWDER COAT RED. -3 CH'D MAT'L WAS 1018/1020 IS A514 CR. -5 CH'D MAT'L WAS 1018/1020 IS A514 CR. CH'D DIM WAS 5X .375-.385 IS 5X .392-.400. -7 CH'D MAT'L WAS 1018/1020 IS A514 CR. CH'D DIM WAS (.313 S.F. -5) IS .350-.342 (S.F. -5). -9 CH'D MAT'L WAS 1018/1020 IS A514 CR. -13 CH'D TOLERANCES WAS ±.005 IS ±.010, WAS ±.01 IS ±.03. -15 REPLACED W/ RB41011. -19 CH'D B/O REF WAS (#90081A074) IS (#90081A077).	2/9/2017	DPD



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041331**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041331

PO Date: 10/12/18

Due Date: 10/22/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
OCT 12 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	184543	D4085-3P			Placard, Instructions D4085-3 : Various STC's As Per Dwg D4085 Rev.C	Firmed	-	10/22/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
2	184572	RBW0705G00131-3G-13P			Emblem as per dwg RBW0705G00131-3G REV. 6	Firmed	-	10/22/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
Grand Total:												\$160.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 10/12/18 9:02 AM dart.lavoie.chantal

Studio Lettrage 2001

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 47009
Date: 10/17/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Business No.:

Item No.	Unit	Quantity	Description	Tax	Unit Price	Amount
		12	D4085-3P.	H	6.6667	80.00
		6	RBW0705G0031-3G.	H	13.3333	80.00
			PO# 041331			
			Attn: Chantal L			
			Subtotal:			160.00
			H - HST			
			HST			20.80
Studio Lettrage 2001 HST: #HST						
Shipped By: Tracking Number:					Total Amount	180.80
Comment: WO23787					Amount Paid	0.00
Sold By:					Amount Owing	180.80

***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

041331

Packing Slip#

WO# 23787

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name):

D4085-3P, RBW0705G00131-3G

Quantity:

2,6

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials:

October 17, 2019

Authority:

3M + Avery

Approval:

Valerie Young

Date: (yyyy/mm/dd)

2018/10/17

Signature:

Val

Title:

Office Admin.



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Hawkesbury, ON
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Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041331**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041331

PO Date: 10/12/18

Due Date: 10/22/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
OCT 12 2018

Items

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2	184572	RBW0705G00131-3G-13P			Emblem as per dwg RBW0705G00131-3G REV. 6	Firmed	-	10/22/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00

Grand Total: \$160.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 10/12/18 9:02 AM dart.lavoie.chantal

studio sl2

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 47009
Date: 10/17/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
12 ✓	D4085-3P. ✓	6.6667		6.6667	80.00
6 ✓	RBW0705G00131-3G-13. ✓ PO# 041331 ✓ Attn: Chantal L	13.3333		13.3333	80.00
	Subtotal:				160.00
	H - HST HST				20.80
Thank you for your business / Merci de faire affaire avec nous					
Shipped By:		Tracking Number:		HST: 825007651RT0001	
Comment: WO23787				Total Amount	180.80
Sold By:				Amount Paid	0.00
				Amount Owning	180.80

DAS
38
9-89

*** **CERTIFICATE of CONFORMITY** ***

Manufacture:

Studio SL2

Purchase order #:

041331 ✓

Packing Slip#

WO# 23787

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name):

D4085-3P, RBWØ7Ø56ØØ131-3G-13 ✓

Quantity: ✓

12, 6

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: October 17, 2019

Authority:

3m + Avery

Approval:

Date: (yyyy/mm/dd)

Signature:

Title:

Valerie Young
Val

2018/10/17.
Office Admin.

DAS
38
9-89

FW: PO041331 Studio de Lattrage 2001 Part # RBW0705G00131-3G-13P

From : Chantal Lavoie <clavoie@dartaero.com>
Subject : FW: PO041331 Studio de Lattrage 2001 Part #
RBW0705G00131-3G-13P
To : Studio SL2 <info@studiosl2.ca>

Thu, Oct 18, 2018 07:24 AM

 Valerie 1 attachment

Good morning,

Could you please add to the packing slip and c of c , the full part # of the RBW0705G00131-3G-13.

Thanks

Chantal

From: Natasha Belanger**Sent:** Wednesday, October 17, 2018 3:59 PM**To:** Chantal Lavoie <clavoie@dartaero.com>**Subject:** PO041331 Studio de Lattrage 2001 Part # RBW0705G00131-3G-13P

Welcome back,

Request for new revised CFC & packing list (Invoice).

Please see the attachment. The packing list (Invoice) does not have the full part number, neither does the CFC.

It appears the CFC did but white out (corrector) was used.

I was advised by Quality Control, that white out (corrector) is never acceptable, please advise supplier.

Thank you,

Natasha Bélangier
Receiver

DART AEROSPACE

T 1 613 632-5200 > 248

F 1 613 632-5246

1 800 556-4166

www.dartaerospace.com service/home/~/?

 **PO041331 Studio de Lattrage 2001 Part # RBW0705G00131-3G-13P.pdf**
3 MB
